

LOCKING BAND INSTALLATION PROCEDURE

Updated August 27, 2025

LOCKING BAND PROCEDURE WITH STAUFFER-HENLEY BANDING PLIERS

Applies to 4L,5L,6L,7A-L,7B-L & 7D-L Bands

4 Step process



Lock Bands are received in this configuration from the banding Lab.

This band is size 7A.

STEP 1. SLIGHTLY CRIMP THE LOCK TAB



Place the band in the pliers & slightly crimp the lock tab into the closed position.

This will make the final crimp much easier.



1 Slight crimp on band

STEP 2. OPEN THE LOCK BAND



Open the band with the spreader pins to the necessary diameter,



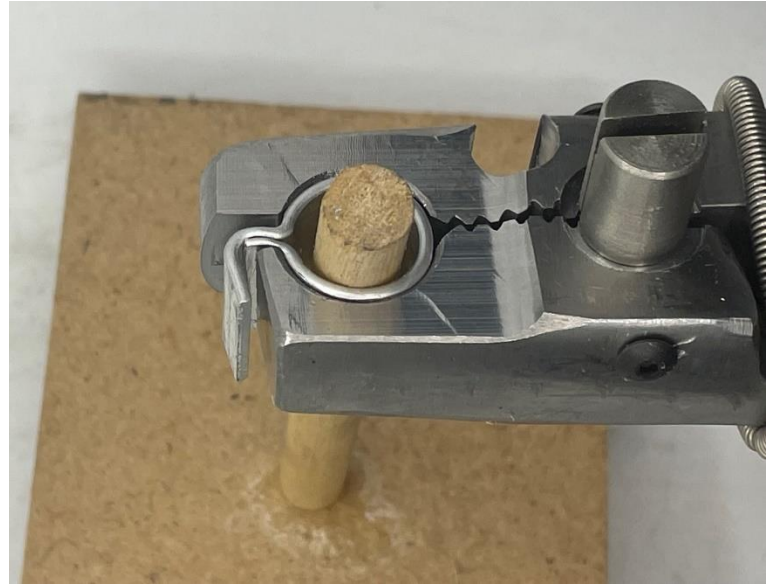
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STEP 3. APPLY THE LOCK BAND & CLOSE



Apply the band to the leg & crimp it closed.



STEP 4. CRIMP THE LOCK TAB



Crimp the lock tab closed as tight as possible, then remove Banding plier & complete the crimp.



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These pliers are an alternate to close the lock tab, I have found this style is easier to close the lock tab because of the high leverage on the plier jaws.



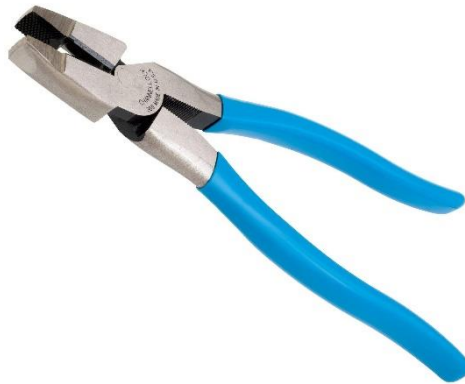
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FOOTNOTE:

STRAIGHT JAW WATER PUMP PLIERS ARE EASIER TO WORK WITH THAN THE CURVED JAW WATERPUMP PLIERS

FINAL BAND CRIMP IS EASIER WITH HEAVY JAW ELECTRICIAN PLIERS



Band closed & locked