



The Fountainhead Group, Inc.

Fedco Bag Filler Neck Service Kit # 181874
(Replacement Instructions)

Parts Included:



181862 (Neck)



181863 (Nut)



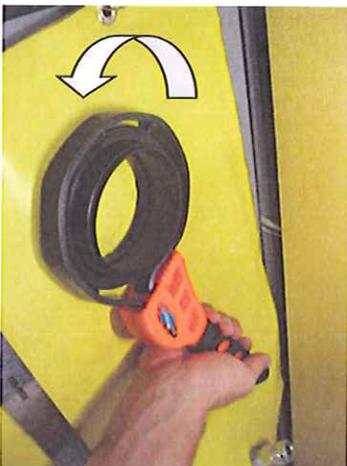
181864 (Washer)



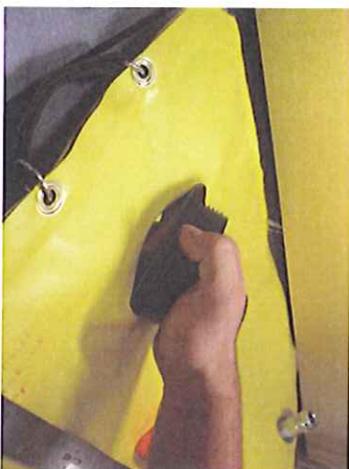
181865 (Cap Assy)
O-Ring Pre-installed



Step 1: Remove old cap by rotating counter-clockwise by hand.



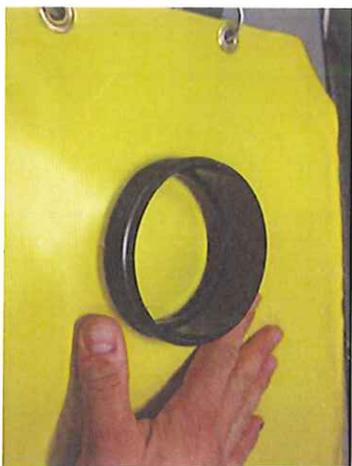
Step 2: Remove old nut by rotating counter-clockwise by hand. If necessary, a rubber strap wrench can be used (shown above).



Step 3: Lift off the washer, and pull out the neck through the bag by stretching the fabric and forcing it out.



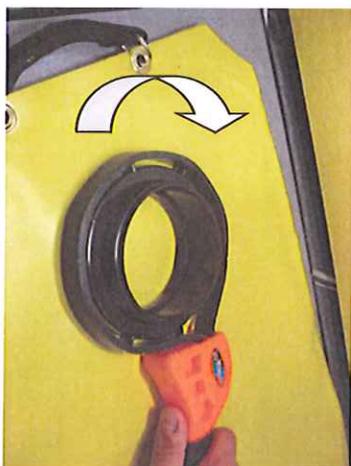
Step 4: Stretch out the bag fabric material and press the new neck into the opening.



Step 5: After the neck is inserted fully into the bag, press the fabric opening down flush beneath the threaded portion.



Step 6: Insert the new washer over the neck, make sure that the washer has its two grooves facing upward.



Step 7: Insert new nut by rotating onto neck threads clockwise. The nut can be tightened firmly by hand, but it is recommended that a rubber strap wrench is used for added torque. Make sure to re-tighten 24 hours after installation, as the original torque will relax during this period.



Step 8: Insert new cap by rotating onto neck threads clockwise.

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