Step 4: Stretch out the bag fabric material and press the new neck into the opening.

Step 5: After the neck is inserted fully, remove old cap by twisting.

Step 2: Remove old cap by rotating.

Step 3: Lift off the washer and pull out the bag through the bag by stretching.

Step 7: Insert the new washer over the neck and press it in position.

Step 6: Insert new cap by rotating once.

Two grooves facing up.

Step 8: Insert new cap by rotating once.

Remove the bag filler neck service kit # 181874

Parts Included:

181863 (Cup) 
181864 (Washer) 
181862 (Nock)