

MATERIAL SAFETY DATA SHEET

SECTION 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NUMBER: Trecoder® All Grades

PRODUCT COLOR: Blue, White, Black, NL Yellow, NL Orange, NL Tangerine, NL Red, NL Green, Purple

CHEMICAL NAME: Mixture

FORMULA: Proprietary Mixture

HMIS HAZARD CODE H:2 F:2 R:0

Manufacturer:

American Coding & Marking Ink Co., Inc. (908) 756-0373
 1220 North Avenue
 Plainfield, NJ 07062-1796

Emergency Telephone Number:

TRANSPORTATION: CHEMTREC (800) 424-9300

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

Listed below are all the hazardous ingredients, with CAS# and hazard data, of this mixture, pursuant to NJ Admin Code Title 8, Chap 59 (NJ Worker and Community Right to Know Act) and the Special Health Hazard Substance List (NJAC 8:59-10). This exceeds Federal OSHA requirements. NJ requires that the five most predominant ingredients be listed, which may include a Trade Secret Registry Number (NJTSRN) to cover those nonhazardous top five ingredients not specifically listed. Available health hazard and physical property information concerning the mixture is furnished in this data sheet. In the event of a medical emergency, specific chemical information will be made immediately available to a treating physician or nurse.

<u>Ingredient(s)</u>	<u>CAS Number</u>	<u>Weight %</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>
Stoddard Solvent	8052-41-3	65-75	100ppm	100ppm
Titanium Dioxide	13463-67-7	0-15	Not Determined	Not Determined

NJTSRN: TCNL

SECTION 3. HAZARDS IDENTIFICATION

Emergency Overview: As noted in the preface to published values adopted by the ACGIH, TLV's represent "conditions under which it is believed that nearly all workers may be repeatedly exposed day after day without adverse effect. Because of wide variation in individual susceptibility however, a small percentage of workers may experience discomfort from some substances at concentrations at or below the threshold limit; a smaller percentage may be affected more seriously by aggravation of a pre-existing condition or by development of occupational illness."

MSDS# TC-01

Potential Health Effects

INGESTION: Moderately irritating to gastrointestinal tract. Can cause headache, diarrhea, drowsiness, breathing difficulties, nausea, vomiting, unconsciousness.

EYES: Moderately irritating or other symptoms (redness, blurred vision, etc) persisting more than seven days with reversible corneal opacity.

SKIN: Slightly irritating. Prolonged or widespread contact may lead to defatting or dermatitis.

INHALATION: Slightly irritating to nasal and respiratory tracts. Can cause headache, drowsiness, dizziness, breathing difficulties, nausea.

SECTION 4. FIRST AID MEASURES

INGESTION: Do not induce vomiting. Aspiration of material can cause chemical pneumonitis, which can be fatal. Seek medical attention.

EYES: Flush immediately with water for at least 15 minutes or until medical personnel indicate to stop. Seek medical attention.

SKIN: Remove contaminated clothing. Thoroughly wash with soap and large amounts of water. Seek medical attention.

INHALATION: Remove to fresh air. Restore breathing. Treat symptomatically. Seek medical attention.

SECTION 5. FIREFIGHTING MEASURES

FLASH POINT (°F, TCC): >105

FLAMMABLE LIMITS: LEL: 1.0 UEL: unknown
LEL value reported is lowest listed for any ingredient in mixture

EXTINGUISHING MEDIA: Water fog, Multipurpose foam, Dry chemical, CO2

SPECIAL FIREFIGHTING PROCEDURES:
Fight as volatile liquid fire.
Water spray may spread fire.
Vapors are dense and may travel to remote ignition source.

SECTION 6. ACCIDENTAL RELEASE MEASURES

SPILL OR LEAK PROCEDURES: Secure area and remove all sources of ignition and heat. Prevent additional discharge of material. Absorb small spills with sand, filter-aid, vermiculite or other inert absorbent material. For large spills, prevent material from entering sewers or water courses. Contain spill with sand, or earth dikes. Recover as much as possible by pumping. Treat remainder as small spill. Dispose of waste in accordance with applicable government regulations. Wear chemical goggles, gloves, boots, and protective clothing. Wear respirator if necessary.

SECTION 7. HANDLING AND STORAGE

STORAGE TEMPERATURE: 40 - 90° F

SHELF LIFE: Recommended use within 12 months.

HANDLING AND STORAGE PRECAUTIONS: Store in tightly closed or properly vented container away from heat, sparks, open flame, or strong oxidizing agents. Containers must be properly grounded and adequate ventilation provided. Unscrew all caps slowly. Do not unscrew entirely until all pressure has been completely released.

REPAIR & MAINTENANCE OF CONTAMINATED EQUIPMENT: Handle all equipment containing liquid mixture as reported on this MSDS. Equipment with "dried mixture" must be handled with the same care as other dried organic coatings. All cleaning material should be handled according to their instructions and their MSDSs.

OTHER PRECAUTIONS: Use only with adequate ventilation. Dispose of "empty" containers promptly and properly.

SPECIAL PRECAUTIONS: None

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

EYE PROTECTION: Eye protection such as chemical splash goggles and/or face shield must be worn when possibility exists for eye contact due to splashing or spraying liquid, airborne particles or vapor. Contact lenses must not be worn.

SKIN PROTECTION: Depending on the conditions of use, protective gloves, clothing, boots, head and face protection should be worn.

RESPIRATORY/VENTILATION: If workplace exposure limits of product or any component is exceeded, NIOSH/MSHA approved respiratory protection must be used.

ENGINEERING CONTROLS: Provide local exhaust or general room ventilation to minimize exposure to vapors.

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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL FORM: Liquid
ODOR: Aliphatic Hydrocarbon
BOILING POINT (°F): approx 300
VAPOR PRESSURE (mm Hg): approx 2.0
VAPOR DENSITY (Air=1): approx 4.9
SOLUBILITY IN WATER: Negligible
SPECIFIC GRAVITY (H₂O=1): 0.90
% VOLATILE BY VOLUME: approx 92
EVAPORATION RATE (nBuAcet=1): approx 0.11

SECTION 10. REACTIVITY

STABLE: Yes
HAZARDOUS POLYMERIZATION: No
INCOMPATIBILITIES: Strong oxidizing agents, strong acids, strong bases, alkali metals, halogens
DECOMPOSITION PRODUCTS: CO, CO₂, Organic Combustion Products, Oxides of Nitrogen

SECTION 11. TOXICOLOGICAL INFORMATION

No Data Available

SECTION 12. ECOLOGICAL INFORMATION

No Data Available

SECTION 13. DISPOSAL CONSIDERATIONS

Consult Federal, State, and Local Regulations for accepted procedures of disposal, and any reporting or notification requirements.

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SECTION 14. TRANSPORTATION INFORMATION

DOT SHIPPING NAME: Printing Ink
DOT HAZARD CLASS: Flammable Liquid, PG III
UN NUMBER: UN 1210
DOT LABEL: Flammable Liquid (or ORM-D if container <= 1 gallon domestic ground shipments only)
FREIGHT CLASS: 55

SECTION 15. REGULATORY INFORMATION

TSCA STATUS: Listed

OTHER REGULATORY:

<u>Ingredient(s)</u>	<u>SARA 302</u>	<u>SARA 313</u>	<u>RECRA</u>	<u>PROP 65</u>
Stoddard Solvent No	No	No	No	No
Titanium Dioxide	No	No	No	No
NJTSRN: TCNL	No	No	No	No

SECTION 16. OTHER INFORMATION

PREPARED BY: Tom Sweet
TITLE: President
APPROVAL DATE: 01/08/2007
SUPERCEDES DATE: 02/06/2004

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